

Burner

The invention relates to a burner according to the precharacterizing clause of claim 1 and 2.

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The operating range of burners with premixtures, in particular in gas turbines, is limited by self-excited combustion oscillations. Combustion instabilities of this kind can be suppressed actively, for example by increasing the power of the pilot flame, or 10 passively, for example by means of resonators.

The object of the invention is therefore to demonstrate a burner in which a stable range for combustion is extended in a simple manner.

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The object is achieved by a burner according to claim 1 and 2. Further advantageous embodiments of the burner are listed in the dependent claims.

## 20 Brief description of the drawings

Figure 1 shows a burner,

Figure 2 shows an enlarged section from Figure 1,

Figure 3 shows a swirl blade for a burner embodied according to 25 the invention,

Figure 4 shows a swirl blade for a burner embodied according to the invention,

Figure 5 shows velocity vectors of a flowing fuel air-gas mixture, and

Figure 6 shows a section along the line VI-VI in Figure 2.

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Figure 1 shows a burner 1, in particular a premix burner 1, in particular for a gas turbine.

The burner 1 has a burner longitudinal axis 46. A diffusion or pilot burner 43 is arranged for example centrally along the 10 burner longitudinal axis 46. In premix operation the pilot burner 43 is operated to support the burner 1.

At a radial end 49 of the diffusion burner 43, fuel 7 and/or air 4 is supplied to a premix section 10 and/or a combustion chamber 15 19 via a channel 13 (Fig. 6) which is for example annular in shape with respect to the longitudinal axis 46. Instead of air it is also possible to supply oxygen or another gas which produces a combustible fuel-gas mixture in combination with the fuel 7. For example, first air 4 is supplied to the channel 13 and then 20 the fuel 7.

The air 4 flows in the channel 13 for example at least past one swirl blade 16, whereby the swirl blade 16 supplies for example fuel 7 to the channel 13.

The swirl blades 16 are disposed for example annularly, in 25 particular equidistantly, around the burner longitudinal axis 46 (Fig. 6).

The air 4 and the fuel 7 mix together in the premix section 10, which is indicated by dashed lines.

30 It is, however, also possible for the fuel 7 to be supplied first in the channel 13, and then the air 4.

Figure 2 shows the radial end 49 of the diffusion/pilot burner 43 with the annular channel 13.

The fuel 7 is supplied to the channel 13 via at least two fuel nozzles 31 and flows there in a flow direction 88.

The fuel is preferably supplied via fuel nozzles 31 which are disposed in the swirl blade 16.

The fuel 7 can also be supplied to the channel 13 via other distribution units.

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The combustion instabilities are produced as a result of a distribution of the fuel concentration 58 according to the prior art. In the radial direction 55, i.e. perpendicularly with respect to a longitudinal axis 46, the concentration of the fuel 15 is approximately equal in size.

By means of an inventive distribution 52 for the fuel concentration, which is not constant in the radial direction 55 at at least one instant in time during the operation of the 20 burner 1, the strength of the combustion oscillations is reduced.

Thus, the operating range for the burner 1 can be extended.

Viewed for example in the radial direction 55, the fuel concentration varies starting from the center, i.e. from the burner longitudinal axis 46, outward; in particular the fuel 25 concentration decreases or increases for example linearly.

A non-linear decrease or increase can also be present, however.

Figure 3 shows a swirl blade 16 by means of which this can be implemented.

30 The operating range can also be extended if an outflow angle  $\alpha$  of a medium, i.e. the angle between resulting velocity and

circumferential velocity (Fig. 5), for example of the air 4/fuel 7 mixture, has a distribution similar to the concentration of the fuel 7, i.e. viewed from the burner longitudinal axis 46, the outflow angle  $\alpha$  decreases for example in a radial direction 55 5 from a maximum value to a minimum value or vice versa. This happens for example as a result of a winding of the swirl blade 16 as described in Figure 4.

The outflow angle  $\alpha$  is also the angle between the flow direction of the medium flowing in the channel (air, oxygen, fuel, mixtures 10 thereof) and a plane whose normal is the burner longitudinal axis 46.

The distribution 52 of the fuel concentration and the outflow angle  $\alpha$  can also be simultaneously combined with each other in 15 order to extend and improve the operating range of the burner 1.

Figure 3 shows a swirl blade 16 for a burner 1 according to the invention.

The swirl blade 16 has a leading edge 67 and a trailing edge 70. 20 In the channel 13 the medium flows in the flow direction 88 first past the leading edge 67 and then past the trailing edge 70. In the area of the leading edge 67 there is present a core 73 in which a supply 64 for fuel 7 is present. The supply 64 is for example a blind hole. Viewed in the radial direction 55, parallel 25 to the trailing edge 70, holes are present in the supply 64 which represent the fuel nozzles 31.

The fuel 7 reaches the channel 13 through these fuel nozzles 31. The diameters of the holes of the fuel nozzles 31 of the swirl blade 1 installed in the burner vary in the radial direction 55 30 according to the concentration distribution 52 and decrease

viewed for example in the radial direction 55 from the interior to the exterior.

The medium which flows past the swirl blade 16 has an outflow angle  $\alpha$ .

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Figure 4 shows a further swirl blade 16 for a burner 1 according to the invention.

The swirl blade 16 is embodied for example in relation to the size and distribution of the fuel nozzles 31 like the swirl blade 10 in Figure 3.

In addition, the bladed disk 61 may also be wound around a winding axis 76.

The winding axis 76 forms an intersecting angle not equal to zero with the flow direction 88 and lies in particular at  $90^\circ$ .

15 Viewed in the radial direction 55, a gas or a fuel-air mixture which flows past the swirl blade 16 from the leading edge 67 to the trailing edge 70 experiences different outflow angles  $\alpha$ , i.e. a different outflow angle  $\alpha_1$  is generated at one end of the swirl blade 16 in the area of the trailing edge 70 than at the other 20 end, an outflow angle  $\alpha_2$  (not equal to  $\alpha_1$ ), viewed in the direction of a longitudinal axis of the supply 64. In particular the outflow angle  $\alpha$  decreases linearly. A non-linear increase or decrease can also be present.

25 This distribution in the radial direction 55 of the outflow angle  $\alpha$  also suppresses combustion instabilities, thereby extending the operating range for the burner 1.

30 In the channel 13, the medium flowing past the swirl blade 16 forms the outflow angle  $\alpha$  with the flow direction 88 in the channel 13.

The swirl blade 16 can be wound and can also have different diameters for the fuel nozzles.

Figure 5 shows the arrangement of the different flow vectors of the gas flowing in the channel 13. The vector 79 represents the meridional velocity component. The vector 82 represents the circumferential velocity, thereby yielding a resulting velocity sector 85. The angle between the resulting velocity 85 and the circumferential velocity 82 represents the outflow angle  $\alpha$ . The angle  $90^\circ - \alpha$  is the complementary angle.

The outflow angle  $\alpha$  is also the angle between the flow direction of the flowing medium and a plane which runs perpendicularly to the burner longitudinal axis 46.